





**Erez Thermoplastic Products** | Kibbutz Erez M.P Ashkelon Coast 7915000 Israel Tel: +972 8 6801200 / 201 | sales\_etp@erez-therm.com www.erez-therm.com

Product Name: TPU 1001P

Polyurethane coated membrane, Nylon fabric.

End Use: Inflatable life jacket bladders.

Certified in accord to: MSC/Solas specification MSC 70/23/Add 1 and with: ISO 12402-7 for the following

colors: Neon Yellow, Spanish Yellow.

Properties	Typical Characteristics	
Test & Method	English	Metric
Fabric Type	Nylon 210 Den	Nylon 235 Dtx
Fabric Count	66 / 56 per inch	26 / 22 per cm
ASTM D 3775		· ·
Width[s]**	59, 81 [inches]	150, 205 [cm]
Total Weight	8 [Oz/yd²]	273 [gr/m²]
ASTM D 751 / ISO 3801	- [,   - ]	= [8.7]
Tensile Strength	247 / 225 [lbs]	1100 / 1000 [N]
ISO 13934 – 2	> 00%	
After acc. Ageing 168 hrs @ 70 °C (158 °F)	≥ 90%	
Tear strength - Trapezoid	11.2 / 10.1 [lbs]	50 / 45 [N]
ISO 9073 – 4	≥ 90%	
After acc. Ageing 168 hrs @ 70 °C (158 °F)	= 50/0	
Permeability of CO <sub>2</sub> ISO 7229	< 0.7 [dm³/(day*m²)]	
After acc. Ageing 168 hrs @ 70 °C (158 °F)	≤ 110%	
After 360 hrs @ 65°C (149°F) & 95% R.H.	≤ 110%	
Coating Adhesion (HF Welding)	20 / 20 [lb : // ]	250 / 250 [N/50]
ISO 2411	28 / 28 [lbs/inch]	250 / 250 [N/50 mm]
After 42 days at 70°C over water	25 / 25 [lbs/inch]	220 / 220 [N/50 mm]
Resistance to flex cracking	No damage	
(9000 cycles)		
ISO 7854 Method A		
After 42 days @70 °C (158 °F) over water	No damage	
Helium gas permeability	1.8 Liter/m²/24 hrs	
ASTM D 1434V		

<sup>\*\*</sup> For special/additional widths, please contact EREZ's representative.

**PROP 65:** The product does not require warning label in accord to proposition 65:2018, as the product does not contain a listed substance or/and is under the NSRL "Safe Harbor" levels.







